

# BURNERS MARKET RUSSIA 2019

# (ДЕМО-ВЕРСИЯ)\*

\*В ДЕМО-ВЕРСИИ СОХРАНЕНА СТРУКТУРА ПОЛНОЙ ВЕРСИИ ОТЧЕТА, ТАКЖЕ КАК И ЗАГОЛОВКИ ВСЕХ ГРАФИКОВ И ТАБЛИЦ. ЗАВОДЫ-ИЗГОТОВИТЕЛИ, БРЕНДЫ И ПОСТАВЩИКИ, УПОМЯНУТЫЕ В ОТЧЕТЕ, ТАКЖЕ СОХРАНЕНЫ. ВСЕ ОТСОРТИРОВАНО В АЛФАВИТНОМ ПОРЯДКЕ, ТЕКСТ ЗАМЕНЕН НА **СССР**; ЧИСЛА – НА 0,1. С МЕТОДОЛИГИЕЙ ИССЛЕДОВАНИЯ МОЖНО ОЗНАКОМИТЬСЯ В ПЕРВОЙ ГЛАВЕ

**Multi-client research** 

Moscow, june 2020

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# **1. METHODOLOGY**

# **1.1. INFORMATION SOURCES**

The study was performed on the basis of following information sources:

#### • CUSTOMS DECLARATION ANALYSIS

The information obtained as a result of the customs declaration analysis becomes more reliable from year to year. To find out the market trends, its main tendencies and main players there was made the detailed analysis of the front pages of customs declarations for 2011-2019. As practice shows the difference between the customs data and the real volume of products supplied is not more than 5-10%. This allowed us to analyze Russian burners market situation by power range, burner type, type of fuel, regulation, etc.

Under a lack of information from local manufacturers their product identification by models was made on the basis of their export analysis and financial data from open sources.

#### • ROSSTAT DATA

The information on output volume of the biggest local manufacturers was obtained from Rosstat. In a number of cases Rosstat was the only source of information. When analyzing the information on many local open joint stock producing companies there were taken into account the annual reports published on their official websites. In case there is no data on a number of producers financial reports published annually in open access were accepted as indirect indicators. Zero customs duty for burners does not give preference to domestic producers, so the share of imports exceeds 90% of the market and not reducing over the years.

## **1.2. REPORT TERMINOLOGY**

This Chapter contains summary information about the types, principles of operation and design features of burners, which will be discussed in the report. This research includes EXCLUSIVELY gas, liquid fuel and dual fuel jet burners intended for use with heating boilers. Specialized furnace burners, as well as atmospheric gas burners, injection burners, ignition devices, flare devices for the oil and gas industry are NOT INCLUDED in objectives and tasks of the research. Pellet burners we also did NOT INCLUDE in the subject of research – market is relatively small, but despite its direct relation to the boiler market has a different structure of sales, which in most cases does not cross sales structure of jet burners market. Nevertheless, two producers, Ferroli and Lamborghini have pellet burners in its model range.

There are tree main segments, studied in report:

- GAS JET BURNERS
- LIQUID FUEL JET BURNERS
- DUAL FUEL JET BURNERS, working both on gaseous and liquid fuel types.

<u>**Gas burners**</u> – devices, designed to burn a gaseous fuel. There are two main types of gas burners: at first, ventilatory (jet) burners in which air required for combustion is injected into the mixing unit, and secondly, atmospheric burners, where combustion is provided by air supplied naturally. Unlike atmospheric (injection) burners which often comes bundled with the boiler, jet burners are chosen individually and in most cases are not included in boiler standard complete set. In this case, the consumer has many options for



Picture 1. Gas jet burner

choosing brand, type and manufacturer of burner.

Liquid fuel burners - devices designed, as the name implies, to burn liquid fuel. The fuel can act as

diesel, masut and waste oil. Use of liquid fuel is reasonable in case, if there is no access to the magistral gas, or it is too expensive. Also, liquid fuel burners are widely used in Russia because of legislative need to back up several types of fuel for a number of consumers.

<u>**Dual fuel burners**</u> – "two in one" devices, working at two or more fuel types. The main advantage of combined burners is no need for changing the burner when switching from one fuel to another. Dual fuel burners are more complicated devices as compared to the mono-fuel analogs that accordingly affects their cost.

Burners also differ by type of power regulation:

 One stage burners. These burners work only in a single power range. The disadvantages of one-stage burners include frequent on/off switches, which negatively affect the resource as boiler and burner itself. Note that a one-stage burners are widely used in the segment of domestic and semi-industrial (commercial) boilers – as the power grow their market share is rapidly falling.



Picture 2. Liquid fuel burner



- Two stage burners have an ability to work at two power levels. First stage typically provides 40% power, the second
  100%. In this case, the frequency of on/off switching cycles of burners is significantly less compared to the one-stage units.
- Three stage burners. By analogy with the two-stage burners such models are able to work at three power levels.
- **Two-stage progressive burners** provide a smooth jump from the first stage to the second. This type of burners occupies an intermediate place between two-stage and modular burners.
- **Modular burners** provide continuous burning process, gradually lowering and increasing power when necessary. Modular burners have a number of advantages over the staged, making it possible to minimize the number of on / off switches of burner, which significantly prolongs the life of boiler.

In this research, we combined the segments two-stage progressive and modular burners for several reasons. At first, various regulating types for different fuel are often used in the dual fuel burners. Ie instead of modulating burners, we have two-stage progressive burner while working on gas and modular when using liquid fuel, for example. And there are quite a lot of such variants. Secondly, the burner can be two-stage progressive in basic configuration, but with buying additional automatic it can start working in modular mode.

# 1.3. PRICES

All sales volumes in this report are presented in <u>contract (factory) prices without VAT</u> (i.e. the price of goods before border crossing and before customs duties and VAT).

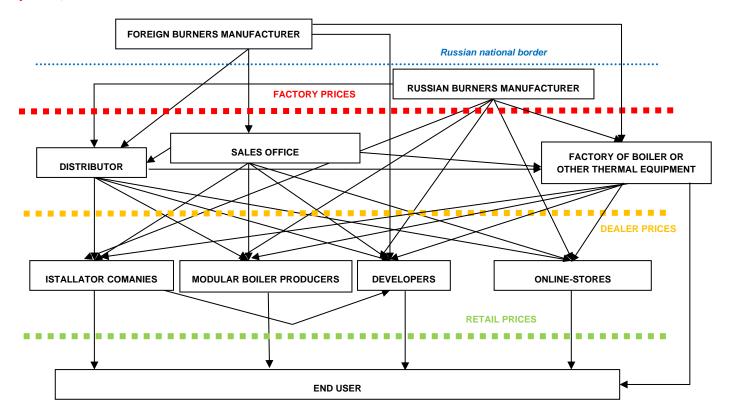
TABLE. Nousie exchange rates according to the Central Bank of Russian rederation									
Currency	2011	2012	2013	2014	2015	2016	2017	2018	2019
US Dollar	29,41	31,09	31,82	38,69	61,32	65,83	58,30	62,69	64,62
EUR	40,90	39,92	42,25	51,08	66,99	72,58	65,80	74,13	72,32

TABLE. Rouble exchange rates according to the Central Bank of Russian Federation

Source: Central Bank of the Russian Federation

In case of prices are given in Rubles, EUR or other currency, conversion into US dollars is made, according to the annual average exchange rate based on data provided by the Central Bank

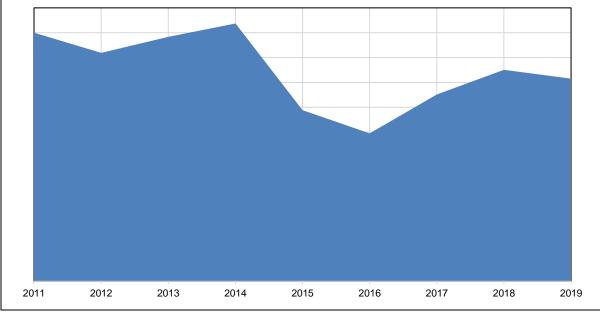
Below is DIAGRAM which reflects different scenarios for burner's distribution in Russia and **factory prices**, which indicate the sales values in the future:



# 2. MARKET SIZE & STRUCTURE

Burners market is closely linked with the market of industrial and ended (commercial) boiler equipment. The greatest share of lies in the range of 100 kW. Therefore, the analysis should consider the ended of the development of boilers market. The ended indicates how those ended are connected:

DIAGRAM 1. Comparison of dynamics of industrial boilers and burners markets by total capacity, MW



Source: Litvinchuk Marketing Co.

We can see that **Solution**. At the same time the burners market is slightly larger than the market of industrial boilers in total capacity, and this is understandable. First, in Russia quite significant proportion atmospheric burner of capacity more than 100 kW. In rare

cases, these boilers provide the ability equipment for gas or liquid fuel. Second, a quarter of the burners market is occupied by devices with the power up to 100 kW. Third, the burners in most of the cases are selected with a power reserve capacity of 1MW-

#### 1,1MW.

TABLE 1. Comparison of mean value of burners & boilers of 1 MW power in dynamics, USD

	2011	2012	2013	2014	2015	2016	2017	2018	2019
Mean value of BURNER for 1MW	\$0 110	\$0 001	\$0 010	\$0 001	\$0 101	\$0 101	\$0 111	\$0 001	\$0 110
Mean value of BOILER for 1MW	\$1 010	\$1 001	\$1 100	\$1 110	\$1 111	\$1 100	\$1 010	\$1 000	\$1 110
Average share of BURNERS, %	00%	01%	00%	01%	01%	01%	00%	01%	00%
Source: Litvinchuk Marketing Co									

Source: Litvinchuk Marketing Co.

Dynamics of changes in				once again	the
	-				

development of the markets.

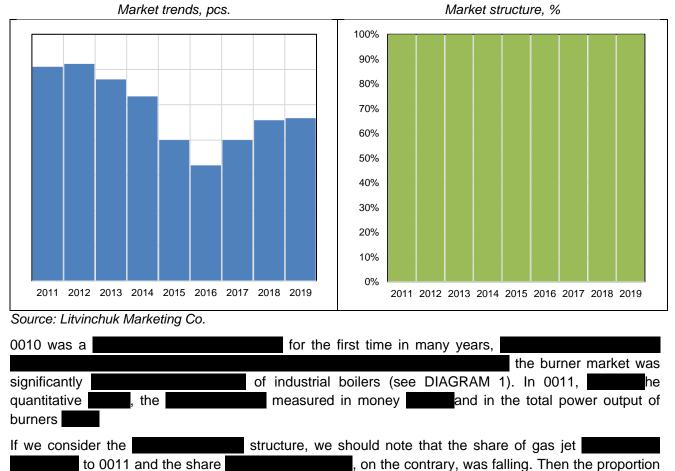
TABLE 2. Russian burners market dynamics by sales volume, pcs.

Type of burners	2011	2012	2013	2014	2015	2016	2017	2018	2019
Gas jet burners	11 000	11 100	11 000	10 100	10 000	0 000	10 000	11 100	11 110
Liquid fuel burners	11 000	11 000	10 000	0 110	1 100	1 110	1 110	0 000	0 010
Dual fuel burners	0 000	0 000	0 100	0 010	1 100	1 010	1 110	1 100	1 100
Total:	01 000	01 000	01 000	01 000	10 100	11 000	10 100	00 100	01 000

The burners market	ast few years	trend. Until the
beginning of	. Next two years the	. This can be seen

in the diagram below:

DIAGRAMS 2. Russian burners market by sales volume



significant changes.

2016

\$10,0

\$1,1

\$10,1

\$01,0

2017

\$00,1

\$1,1

\$10,0

\$11,0

2015

\$00,0

\$1,1

\$11,0

\$11,1

. In the money, as well as in

2018

\$01,1

\$1,0

\$10,1

\$10,0

2019

\$01,1

\$1,0 \$10,1

\$11,0

Total: \$00,0 Source: Litvinchuk Marketing Co.

of the

Note that it was a

Gas jet burners

Liquid fuel burners

Dual fuel burners

the total capacity, market

Type of burners

2011

\$00,0

\$10,0

\$01,1

If we look into the past and, co	onsidering the fact that the burners	market	
	to suggest dynamics until 0011, th	we can s	say
that	year both in	money. Then the mar	ket
has	million USD, and in	downturn in	the
	collapse of the ruble,	to a level of	
USD. Such a strong	by the	of the EUR	२ –
when	currency does	(-00	

2014

\$10,0

\$0,0

\$01,0

\$00,1

dynamics in a

TABLE 3. Russian burners market trends by sales value, mln.USD (factory prices without VAT)

2012

\$01,0

\$1,0

\$01,0

\$00,0

2013

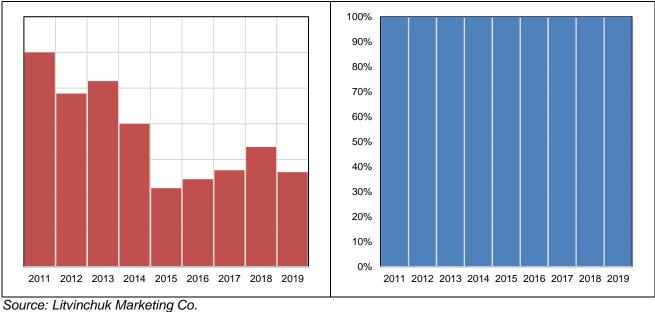
\$00,0

\$10,1

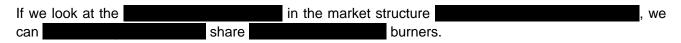
\$00.0

\$01,0

Further, for clarity, we give graphs showing the dynamics and structure of the burners market changes:



#### DIAGRAMS 3. Russian burners market in money terms (factory prices without VAT) Market trends, mln.USD Market structure, %



#### TABLE 4. Russian burners market trends by total capacity, MW

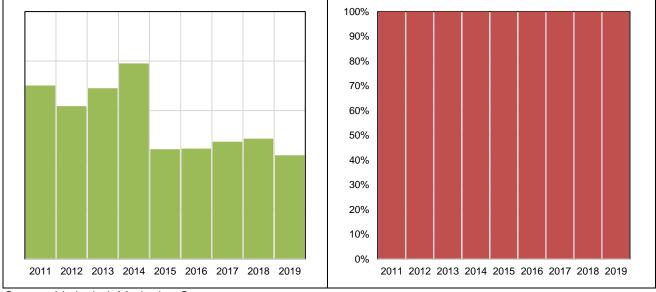
Type of burners	2011	2012	2013	2014	2015	2016	2017	2018	2019
Type of burners	2011	2012	2013	2014	2013	2010	2017	2010	2013
Gas jet burners	11 001	11 011	11 101	10 011	1 100	0 110	10 100	10 000	10 010
Liquid fuel burners	1 100	0 011	1 000	0 110	0 111	0 111	0 010	0 111	0 010
Dual fuel burners	0 011	0 001	0 100	1 001	1 110	1 101	1 100	1 000	1 011
Total:	01 001	00 101	01 101	01 101	10 010	11 001	10 001	01 010	00 000

Source: Litvinchuk Marketing Co.

The dynamics of the	to the dynamics in money
was no such a strong	looks very

Market structure, %

#### DIAGRAMS 4. Russian burners market by total capacity Market trends, MW

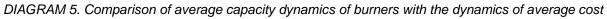


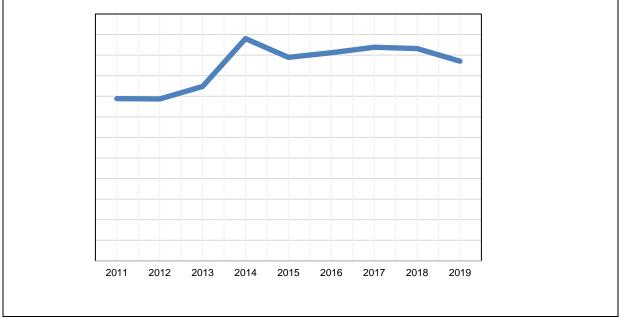
Source: Litvinchuk Marketing Co.

The

on the total capacity

be seen in





Source: Litvinchuk Marketing Co.

# 2.1. MARKET FORECAST

As can be	
to pro	edict the development of industrial
	such a method we will use in a forecast.
To assess the prospects of the bo	iler market in the coming years, it is necessary to assess, first of all,
the existing	which goes to a new construction and for replacement.
Let we depart from a heat balance	around the country, which is public

vidual boilers.

TABLE 5. Heat balance in Russian Federation (in Gcal) by the results of 2016

	Production	Waste	Consumption
Power plants	111	111	110
Boiler rooms	101		100
Heat exchangers and others.	00		00
Individual boilers	111		111
Total:	1 010	111	1 000

Source: Rosstat. Since 0001 the numbers have not undergone considerable chages. There has been a reduction in heat generation by heat electropower stations and boiler houses. And heat production by the private sector slightly increased. In 0011, Rosstat revised data on heat loss and heat generation by municipal-owned boilers.

#### If the

of the heating season, then a return calculation is possible: to calculate the total power of boilers on the assumption of heat production

Boilers equipment fleet in Russia in MW	2006	2016
Boiler rooms	001 110	000 000
Individual boilers	101 110	111 101
Total:	101 000	111 110

Source: Litvinchuk Marketing Co.

It is quite														
	that the	lion's	share	of	domestic	boilers	(up	to	100	KW)	goes	to	personal	boiler
rooms, and the majo	rity of													

in boiler rooms, and

kW, ie industrial types).

TABLE 7. Sales of boilers for replacement and new construction

INDUSTRI	AL BOILERS	2012	2013	2014	2015	2016	2017	2018	2019	2020F*	2021F*
Total capacity	of boilers in MW	011 000	010 101	010 101	010 000	011 010	010 010	010 010	010 001	011 111	010 100
Boilers sales of all types in	Boilers for new construction	0 110	0 001	0 101	1 001	1 100	0 101	1 010	1 100	1 111	1 101
MW	Boilers for replacement	11 110	11 011	11 011	10 111	1 000	10 001	11 110	11 100	10 001	10 000
The share from all the fleet of boilers which have been replaced		1,11%	1,11%	0,01%	1,00%	1,00%	1,10%	1,10%	1,01%	1,01%	1,11%
Average lifetime of industrial boilers for the moment of each period (YEARS)		10,0	11,1	11,1	01,0	01,0	01,0	00,1	00,0	00,0	00,1

\* - market forecast

Source: Litvinchuk Marketing Co.

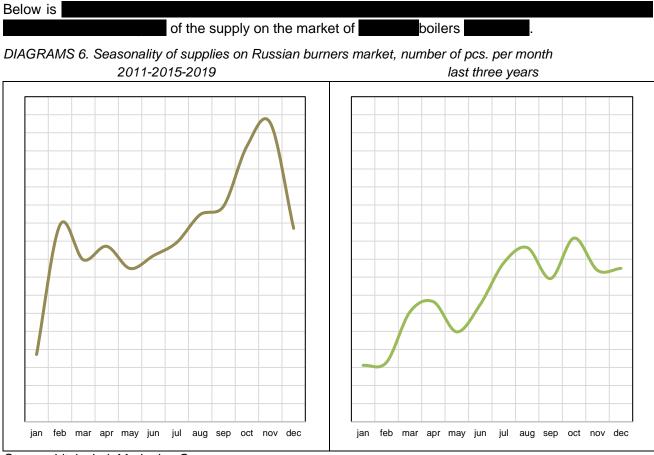
It is possible to

. But the number of the boilers for

previous years.

In the early 0000s, we were					
	the 10s there were			• •	
equipment, and the service	life of equipment		many times.	Boilers were	endlessly
repaired, they also	for 01-10 years.				
By 0010 – the	life of the industrial	has com	he to the	values of 00.	.01
			In this situation		
quite take a				equipment of	
	ent replacements ca	an be	. As	, after great f	fall of the
by of 0011, the	further	sales should h	appen in the	period,	not so
large. In 0011 we a slow	in sales. By r				zone,
largely due to the	of sports and infras	tructure	for the	010 World Cup	Э.
A slight was predicted	ed at 0010.	it happened -	the		
			et to fa	all. At the sam	ne time in
0011 - 0011 there was a me	odel mid –				
heat ele	ectropower stations				
	·		. In some	cases, develo	opers can
take advantage of this opportu	nity at the		new boilers.		
Sales of 0000 and subseque	ent	mainly b	by the replacen	nent market.	And such
dependence					
	f the construction m	arket also incre	ased sharply du	uring these yea	ars, which
led to the appearance of new	/ boilers in	and	won expecting	the elevely etc	anotion in
new construction in		, and e	even expecting	the slowly stat	gnation in
rners.					
It should be noted that					
	are paying off. For	example, in 00	11, with a gene	ral decline at t	he market
of industrial boilers by a third			ý G		
		oldest enterprise	es of the domes	stic boiler indu	stry – the
Borisoglebsky boiler-mechani	cal plant set up		- Duesia Cuba		fo milita
company also followor	d the trends for lo		n Russia. Subs		family which
appeared after 0011 – NPF				551411	WHICH
	and				
			1.1 timos ara	otor in MM/ th	an markat
of industrial boilers. We shou	ld on the fact	that the ratio v	will not change	eater in MW tha	n the next
years.			win not change	·	
	nondomia ha		ite euro ediuet	monto to the	requite of
The situation with the 0000 that	the second wave of		e its own adjust	ments to the	results of
				0000-000	1.
Moreover, the	svstems	has a high			
				DIAGRAN	MS 1). By
					11

that time, both scene ositive scen	arios and the		
		from such a s	scenario that the
restrictions associated with			
	will proceed accordin	ng to the	
It is clear that the market of			
	of the	, according to our	%.
At the time, this will create	demand,	realized in 0001-	0000. In 0000 all
in change of the	structure that w	observed will	and .



# 2.2. MARKET SEASONALITY

Source: Litvinchuk Marketing Co.

The burners market has quite a pronounced seasonality. Sales are growing starting from the beginning of the year, and the

in dia secondaria di secondaria della secondaria della secondaria della secondaria della secondaria della secon
to replace. Thus, I and I quarters is around 00%,
III – 01%, fourth quarter – 01%. The months in which import of the burners is the highest are September,
October and November, i.e. the peak
factories go on vacation in August.
Since the seasonality domestic products
approximately 0-
e market as a whole.

# 3. MARKET DYNAMICS BY BRANDS

In the future chapters

. Then it

gle for the consumer today.

### 3.1. MARKET TRENDS BY SALES VOLUME

Below are a detailed dynamics by brands in terms of volume:

TABLE 8.	Russian burners	market dvn	namics bv	brands for	last vears, pcs.
	r tabbiarr barrioro	mannot ayn		branao ioi	1001 youro, poo.

ŧ	Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019
	ACV	011	000	101	010	000	110	010	101	101
	Alphatherm	100	110	001	011	101	101	111	010	11(
	ATEC									(
	Baltur	0 111	0 100	0 100	1 110	1 100	110	1 010	0 011	0 010
	Beckett	10		00					00	1(
	Bentone	000	1 000	110	011	100	011	010	011	11(
	Blowtherm	1	01	1	01	11	0	01	01	01
	Brestselmash	100	100	100	110	010	010	100	100	01
	CIB Unigas	0 001	0 100	0 001	0 101	0 001	1 100	0 111	0 000	0 11
	Clean Burn	10	01	11	10	0	10	10	00	
	Danvex				10			00	00	0
	De Dietrich	111	000	011	001	101	11	100	100	1(
	Dorogobuzhkotlomash	100	110	011	110	111	10	10	10	00
	Dreizler	10	11	11	1	01	01	11	00	
	Ecoflam	100	1 001	1 011	100	1 000	1 111	1 010	0 110	0 11
	Ecostar	01	0	10	0	0		1	10	0
	Elco	0 101	0 001	0 011	1 110	001	1 001	1 000	1 011	0 01
	Energylogic	00	11	10	11	0	00	10	01	1
	Euronord	110		111	001		100	01	111	
	F.B.R.	101	1 010	011	1 000	000	011	101	1 111	1 11
	Giersch	1 010	1 001	001	000	100	000	010	000	10
	Hansa	110				01	10	11	00	0
	Hofamat					10			101	1
	Kiturami	100	010	110	100	111	001	110	100	11
	Kroll	100	011	111	11	10			11	1
	Lamborghini	0 000	0 101	0 111	0 100	0 100	0 010	0 111	0 011	0 01
	Master	0	0	01	01	1	1	11	01	1
	Maxon			1				0	1	
	Nobel						00	01	11	1
	Oilon	1 000	1 000	110	001	101	110	011	111	00
	Olympia Boiler	111	100	011	001	010	001	000	011	00
	Oroflam								1	1
	PikInno					1	11	000	010	00
	Promgazapparat	10	1	1	1	0	0	0	1	1
	Ray	00	0	11	11		0	11	1	1
	Riello	0 011	0 010	0 011	0 100	1 010	001	1 100	010	1 11
	Saacke	10	10	11	100	110	01	100	11	0
	Sabiel						10	1	11	1
	Sime	1	10	011	111	00	10	110	00	1
	Smart Burner	10	00	01	0	0	00	11	10	
	Sookook	11	11	10	00	10	1	00	1	
	Tecflam								0	1
	Uret	11	1	1	1				1	0
	Viessmann	000	110	100	110	011	111	11	01	1
	Weishaupt	0 101	0 011	0 100	0 010	1 010	1 001	1 001	1 101	11

#### TABLE 8 (CONTINUED).

#	Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019			
	Buderus	010	001	1 001	001	111	001	011	100	0			
	Clayton					1				1			
	Elster	0								1			
	Wayne									0			
	Others	0 111	0 001	1 110	1 110	100	001	001	001	010			
	Total:	01 000	01 000	01 000	01 000	10 100	11 000	10 100	00 100	01 000			
	Source: Litvinchuk Marketing Co.												
in <b>EXAMPLE</b> in terms of countries of production – more													
than % of burners are made in a second a second sec													
Russian producers do not jet strong positions at the market, in particular due to a zero													
Rus													
	territory of the <b>second second secon</b>												
	tory of the			all compo	nents and	d parts co	me in pre	e-installed	form from	n foreign			
fact	ories of the comp	oanies. Su	ch										
	prefer Russian products. In other cases, the												
com	mercial attractive	eness of s	uch local	ization of									
						pla	ants in th	ne future	are beg	innina to			
prod	duce burners in									/osibirsk)			
		aims to	proce for	oian man		s on tha l	Queeian n	narket. No					
just	at the beginning		•	-			Nussian n		uwauays,	litey ale			
	c	cers such	as										
					in the	productio	n of low-i	power bu	rners bas	sically for			
thei	r own boilers, the	ir share			in turnov	•				Joany 101			
		nufacturer	s are rea	-			-	ners work	king on w	aste oil.			
The	refore, due to			oil	boilers, m	nanufactu	rers			a have			
a sr	nall market share												
		_			<b>f</b> a atu			م به داد		ا بر الم			
	, , ,		and		iuracturer	s are also		on the	;	but their			
	share is		than %	•									

# 3.2. MARKET TRENDS BY SALES VALUE

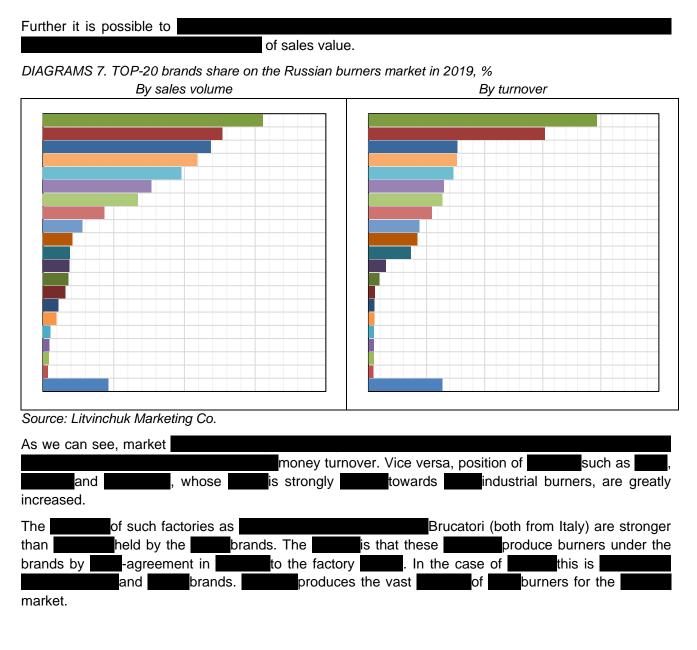
Than market dynamics in sales value:

TABLE 9. Russian burners market dynamics by brands for last years, USD (factory prices without VAT
--

	Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019
	ACV	101 000	101 001	000 110	000 111	100 110	10 010	110 110	000 000	010 10
_	Alphatherm	1 011 010	1 110 110	1 110 010	0 011 100	1 011 101	1 100 100	1 100 111	010 000	000 11
_	ATEC									01 00
_	Baltur	0 101 001	0 101 010	0 110 110	1 001 011	1 111 000	011 111	1 110 011	0 110 101	0 100 11
_	Beckett	0 111		11 111			•••••		11 011	11 00
_	Bentone	101 110	111 000	110 110	001 110	100 001	111 000	111 000	111 001	11 10
_	Blowtherm	101 110	00 110	1 010	10 101	00 101	0 101	01 110	10 000	00 1
_	Brestselmash	000 000	010 000	110 000	1 000 000	111 000	100 000	000 000	001 100	111 0
_	Buderus	110 000	101 110	110 000	111 100	100 110	011 111	000 101	101 101	1 1
_	CIB Unigas	10 000 101	0 110 011	10 010 011	11 010 010	0 110 100	0 010 000	1 010 000	10 011 111	0 110 1
_	Clayton	10 000 101	0110011	10 010 011	11 010 010	1 001	0 0 10 000	1010000	10 011 111	11
_	Clean Burn	1 011	11 100	0 100	00 111	1 001	00 111	11 001	01 000	11
_	Danvex	1011	11100	0 100	1 011	1 001	00 111	11 100	11 001	01 0
_		010 000	010 110	000.000		100.000	10.011			
_	De Dietrich	010 000	010 110	000 000	011 001	100 000	10 011	11 101	111 111	101 0
_	Dorogobuzhkotlomash	100 000	001 000	1 101 000	1 000 000	110 000	000 000	010 000	000 000	110 0
_	Dreizler	000 110	001 001	111 001	1 000	100 110	101 010	000 101	011 111	11 0
_	Ecoflam	0 101 010	0 111 100	0 100 000	0 101 111	1 001 101	1 100 010	0 000 101	0 110 010	0 010 1
_	Ecostar	100 001	110 010	01 010	1 000	01 100		00 101	110 110	000 0
_	Elco	1 100 111	1 100 100	0 110 100	0 010 101	0 010 111	1 110 001	1 101 110	0 000 001	0 000 0
_	Elster	10 100								0 0
-	Energylogic	00 111	01 010	10 110	11 011	1 011	10 111	00 101	00 100	100 1
_	Euronord	100 000		101 001	010 110		010 010	00 110	11 000	00 0
	F.B.R.	1 110 100	1 101 011	0 111 101	0 111 110	1 100 100	1 101 111	1 001 111	0 101 001	0 010 1
	Giersch	1 001 110	101 100	001 011	111 000	111 111	010 101	010 011	111 001	100 1
	Hansa	10 001				11 011	10 001	00 010	11 111	10
	Hofamat					00 000			011 111	111 0
	Kiturami	110 011	010 010	001 110	110 111	111 000	11 010	10 001	10 100	110 1
	Kroll	110 000	101 000	101 011	10 001	11 011			00 000	00 0
	Lamborghini	0 111 010	1 011 011	1 101 010	1 100 110	1 111 101	1 000 010	1 011 101	1 101 010	1 111 1
	Master	0 010	0 101	01 100	10 001	1 000	0 001	11 001	01 011	10 1
	Maxon			01 010				01 010	101 111	000 1
	Nobel						101 101	010 010	110 011	111 C
	Oilon	11 111 000	0 100 000	0 010 010	0 000 101	1 001 010	1 010 110	0 010 001	1 111 001	0 000 1
	Olympia Boiler	111 001	111 000	001 100	111 100	110 111	10 000	100 110	111 111	10 1
	Oroflam								001	1 0
	PikInno					11 000	000 000	1 110 000	1 000 000	1 010 0
	Promgazapparat	001 011	00 010	10 101	100 101	11 110	101 011	00 011	00 100	100 0
	Ray	110 111	111 100	011 111	1 100 000		10 110	11 101	10 110	001 1
	Riello	1 110 110	1 000 011	1 011 110	0 001 011	0 101 100	1 100 100	0 011 101	1 101 000	1 101 0
T	Saacke	1 101 101	100 001	1 010 100	0 101 101	0 101 001	0 101 011	0 011 100	0 100 101	0 011 1
T	Sabiel						10 000	10 010	11 011	11 0
T	Sime	1 011	10 001	10 111	10 000	1 010	10 101	01 010	10 011	10 1
╈	Smart Burner	10 101	00 001	100 001	0 010	0 000	01 100	10 000	11 011	01 0
╈	Sookook	0 000	11 100	01 010	00 011	0 111	1 111	1 100	100	01
_	Tecflam								101 011	000 1
_	Uret	11 010	1 101	1 101	100				0 110	10 1
_	Viessmann	001 000	101 111	100 010	101 111	001 110	101 101	01 001	01 011	101 1
_	Wayne	001 000		100 010		001110	101 101	01001	01011	11
_	Wayne	00 000 101	10 010 111	00 101 010	10 100 100	0 110 110	0 101 111	1 111 110	0 110 010	1 010 1
+	Others	1 101 101	1 010 011	1 001 100	0 111 110	1 101 000	1 101 011	0 001 101	0 110 010	1 110 1
	Ouldis		1010011	1001100	0111110	1101000				11101

The money			
		the share of non-European producers	%,
which	to	he in any way.	

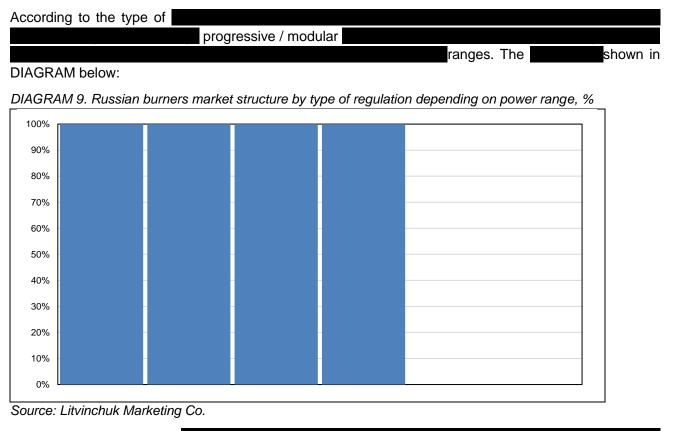
# **3.3. LEADING BRANDS**

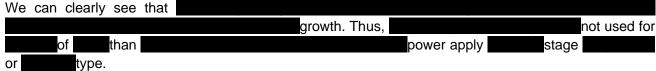


# 4. JET BURNERS BY MAIN TECHNICAL CHARACTERISTICS 4.1. POWER OUTPUT

As we can see on the diagram below,							
	for the	reason,	that	more	almost	00%	of the
equipment sold							
DIAGRAM 8. Russian burners market structure by power of	output, %						
Source: Litvinchuk Marketing Co.							
By results of							
as domestic equipme	ent, have	e about (	)0% r	narket	share.	Segn	nent o
semi-industrial (commercial)	/						
00%		0.00					
	rn	ers.					
For the							
tructure devoted to each of the	se		6				
			ot e	each to	o the ov	/erall	marke

# **4.2. TYPE OF REGULATION**





# **5. BURNERS MARKET SEGMENTS**

# **5.1. GAS JET BURNERS**

Gas burners today are

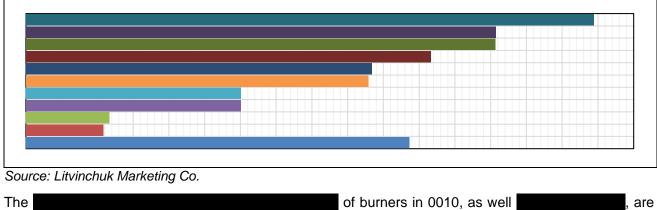
. Below is a table presenting a dynamics of gas jet

burners segment by brands in terms of sales volume:

Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019
ACV	010	001	010	000	001	110	111	100	101
Alphatherm	110	111	111	101	101	000	110	000	10
ATEC									0
Baltur	000	1 011	1 011	011	111	000	101	1 001	1 111
Bentone	000	111	100	10	11	100	01	111	11
Blowtherm		11	1	11	11	0	00	01	00
Brestselmash	010	000	010	000	010	010	000	000	010
Buderus	011	011	110	111	111	100	101	01	0
CIB Unigas	1 011	1 111	1 011	1 101	1 110	1 011	1 100	1 110	1 001
De Dietrich	000	101	110	110	100	00	11	01	01
Dreizler	1	10	1	1	11	00	10	11	1
Ecoflam	100	001	101	101	110	111	010	1 000	1 000
Elco	1 000	1 111	1 001	100	101	001	1 001	1 001	1 111
Elster	0								1
F.B.R.	001	100	101	010	100	110	110	111	1 101
Giersch	101	110	111	110	001	001	111	100	110
Hansa	100				01	10	10	00	11
Hofamat					10			11	11
Kiturami	111	001	000	000	000	100	11	01	10
Lamborghini	1 011	101	101	001	000	1 010	011	110	1 110
Maxon			1				0	1	1
Nobel						01	10	00	01
Oilon	101	001	000	011	000	101	110	110	111
Olympia Boiler	10	100	001	10	11	00	11	00	01
Oroflam									1
PikInno					1	10	000	010	000
Promgazapparat	10	1	1	1	0	0	0	1	10
Ray	1	1		00		1	11	1	10
Riello	1 011	1 000	1 000	1 100	1 101	011	1 001	100	111
Saacke	00	10	10	101	11	01	01	11	10
Tecflam								0	11
Viessmann	100	001	011	010	111	111	00	01	11
Weishaupt	0 111	1 100	1 000	1 111	000	010	001	001	111
Others	001	001	100	101	000	011	11	110	010
Total:	11 000	11 100	11 000	10 100	10 000	0 000	10 000	11 100	11 110

Source: Litvinchuk Marketing Co.

#### DIAGRAM 10. TOP-10 manufacturers of gas jet burners in 2019 by sales volume



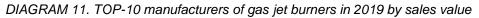
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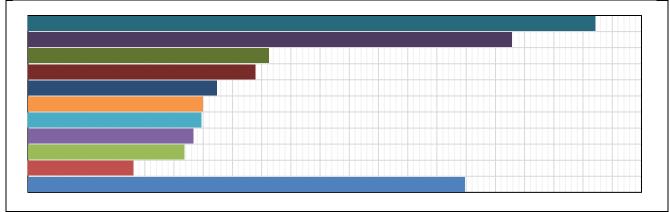
At the end of 0010, "**Constant**" broke up

partner in the person	cooperation with	, this
regard, sales	down, and, on the,	up.
There were no serious		
	IB and	down.

Below is a table with the same dynamics, but measured in sales value:

#	Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019
	ACV	111 010	111 011	111 011	101 000	101 110	00 000	101 001	101 011	10 000
	Alphatherm	100 111	111 101	1 001 000	1 010 100	1 001 000	001 011	110 000	111 101	001 001
	ATEC									01 001
	Baltur	1 001 101	0 001 011	1 100 010	1 010 001	111 111	100 010	1 001 001	1 111 101	1 101 101
	Bentone	010 001	010 101	100 010	00 100	11 101	111 001	10 101	110 111	10 100
	Blowtherm		00 010	0 011	01 011	00 000	1 000	01 100	10 111	00 100
	Brestselmash	100 000	100 000	010 000	010 000	100 000	111 000	111 000	110 100	100 000
	Buderus	011 100	011 101	001 100	100 000	111 001	101 101	110 110	110 011	1 100
	CIB Unigas	1 000 111	1 111 011	1 111 000	1 010 101	1 011 101	0 101 111	1 001 010	1 100 111	1 100 111
	De Dietrich	010 110	110 000	101 100	110 111	111 101	01 001	01 111	101 100	10 101
	Dreizler	100 101	010 001	110 110	1 000	000 111	110 100	110 111	110 100	01 110
	Ecoflam	1 111 101	1 010 101	1 000 000	1 100 110	101 011	100 110	1 010 000	1 000 111	1 110 110
	Elco	0 110 010	0 010 100	1 111 110	0 000 110	1 111 101	1 001 010	1 000 011	1 011 101	1 101 001
	Elster	10 100								0 010
	F.B.R.	1 100 011	1 110 011	1 110 011	0 011 111	1 001 100	1 010 110	1 001 011	1 001 000	0 011 000
	Giersch	110 011	101 000	100 101	110 111	100 110	001 001	100 011	001 100	100 110
	Hansa	10 101				11 011	10 001	10 111	10 111	0 011
	Hofamat					00 000			101 001	101 111
	Kiturami	11 101	10 000	01 101	01 110	110 000	11 011	00 001	01 000	11 000
	Lamborghini	1 011 001	101 111	110 101	000 011	101 110	011 011	110 011	001 111	110 100
	Maxon			01 010				01 010	101 111	000 100
	Nobel						11 000	110 000	101 001	111 010
	Oilon	1 000 000	0 100 111	0 010 111	1 000 011	1 001 110	100 100	100 001	1 010 011	1 100 000
	Olympia Boiler	11 011	10 100	10 010	11 000	00 000	10 011	00 011	10 011	10 100
	Oroflam									0 101
	PikInno					11 000	010 000	100 000	000 000	010 000
	Promgazapparat	001 011	00 010	10 101	100 101	11 110	101 011	00 011	00 100	100 000
	Ray	11 011	11 010		010 110		01 100	11 101	10 110	11 000
	Riello	0 100 000	0 101 001	0 011 001	1 110 001	0 010 110	110 110	0 110 000	001 000	1 011 100
	Saacke	1 001 001	001 110	1 001 111	0 101 110	1 111 100	111 000	1 111 110	0 110 010	1 100 110
	Tecflam								101 011	000 101
	Viessmann	100 100	100 001	100 001	011 101	101 110	111 000	11 000	01 010	100 000
	Weishaupt	11 011 111	10 000 011	10 100 101	1 101 000	1 011 000	1 010 100	0 011 100	1 001 110	1 000 000
	Others	1 111 110	1 111 001	1 010 111	0 111 110	111 110	110 011	110 100	101 011	000 111
	Total:	00 000 000	01 000 000	00 000 000	10 000 000	00 000 000	10 000 000	00 100 000	01 100 000	01 100 000





Source: Litvinchuk Marketing Co.

Among the				had
the largest	in 0011. Due to sometimes			from different
manufacturers,	different when	in sales	and	

			N	laximum pov	ver output o	f burners, kV	v			
#	Brand	< 100 kW	100-500 kW	500-1000 kW	1MW- 3MW	3MW- 6MW	6MW- 10MW	≥ 10MW	Total:	Average power, kW
	ACV	101							101	11
	Alphatherm	1	11	00	01	0	1	1	10	1 011
	ATEC			0					0	100
	Baltur	000	100	000	001	11	10	0	1 111	011
	Bentone	00	01	1	1				11	110
	Blowtherm		00	1					00	001
	Brestselmash		110	10	00	1			010	001
	Buderus	0							0	10
	CIB Unigas	110	101	011	110	100	01	01	1 001	1 110
	De Dietrich	10	00	1	0				01	011
	Dreizler			1	0		1		1	0 100
	Ecoflam	111	100	010	001	10	0	10	1 000	101
	Elco	100	110	100	100	10	01	1	1 111	100
	F.B.R.	101	001	011	000	11	0	1	1 101	101
	Giersch	11	00	10	1				110	010
	Hansa	11							11	10
	Hofamat			1	00	1	0		11	0 101
	Kiturami	11	1						10	10
	Lamborghini	110	101	11	01				1 110	000
	Nobel		10	1	00	1			01	110
	Oilon	00	00	11	10	10	00	1	111	0 111
	Olympia Boiler	11	11						01	111
	Oroflam	0	0						1	110
	PikInno			00	111	10	00	1	000	0 000
	Promgazapparat		0		0	1		1	10	0 000
	Ray				10				10	0 000
	Riello	010	000	00	101			0	111	101
	Saacke			1	1	1	0	01	10	11 101
	Viessmann	10	10	10					11	011
	Weishaupt	11	011	100	000	10	11	11	111	1 101
	Others	11	10	00	11	11	1	1	010	
	Total:	0 010	1 000	1 000	0 000	111	000	101	11 110	1 010 kW

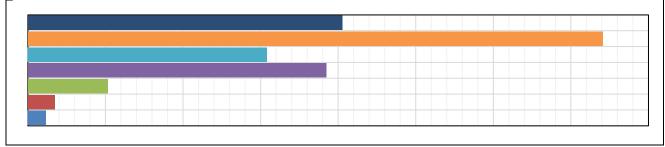
TABLE 12. Russian gas jet burners market structure by power range in 2019, pcs.

Source: Litvinchuk Marketing Co.

After	by the	results of 0011		
			such producers as	
		and	sell only	ıр
to 1 MW on the	market, while the	burne	rs up to kW in this group of	
is 00%.				

Below is a diagram that clearly shows the market share of different power range:

DIAGRAM 12. Gas jet burners market structure by power range, %



Source: Litvinchuk Marketing Co.

# **5.2. LIQUID FUEL BURNERS**

fuel	is t	the	having	the n	nost		dynamics	on the long	time
period. Sales in the									
						However,			
							pany it's a domir	nant segment.	

TABLE 13. Russian liquid fuel burners market dynamics by brands, pcs.

Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019
ACV	01	00	10	11	11	11	111	010	1
Alphatherm	100	01	101	110	11	11	11	01	
Baltur	1 111	100	1 000	111	111	110	001	101	
Beckett	10		00					00	
Bentone	101	001	001	010	001	110	011	011	
Blowtherm	1	1	1	1	1	1	1	1	
Brestselmash	100	000	010	110	100	100	110	100	
CIB Unigas	101	111	100	101	101	010	111	100	
Clayton					1				
Clean Burn	10	01	11	10	0	10	10	00	
Danvex				10			00	00	
De Dietrich	010	110	111	11	01	01	11	00	
Ecoflam	100	011	010	000	011	100	000	010	1
Ecostar	01		0	0	1		0	11	
Elco	1 101	101	100	100	110	010	001	011	
Energylogic	00	11	10	11	0	00	10	01	
Euronord	110		111	001		100	01	111	
F.B.R.	101	001	101	010	110	000	000	100	
Giersch	110	111	110	010	110	110	110	111	
Hansa	11						11	0	
Kiturami	001	101	100	010	110	001	101	11	
Kroll	100	011	111	11	10			11	
Lamborghini	0 010	0 100	0 100	0 010	1 101	1 110	1 000	0 011	0
Master	0	1	01	01	1	1	11	01	
Nobel							1	0	
Oilon	101	100	010	010	101	110	101	111	
Olympia Boiler	110	111	100	101	000	001	000	011	
Oroflam								1	
Ray	1	0	0	0		0			
Riello	001	111	001	001	110	011	011	000	
Saacke	1		1		0	1	1	1	
Sabiel						10	1	11	
Sime	1	10	011	111	00	10	110	00	
Smart Burner	10	00	01	0	0	00	11	10	
Sookook	10	1	10	11	1	0	11	1	
Uret								1	
Viessmann	001	011	111	100	10	10	01	1	
Wayne									
Weishaupt	100	000	001	001	110	11	00	11	
Others	0 110	1 001	1 001	100	101	000	011	111	
Total:	11 000	11 000	10 000	0 110	1 100	1 110	1 110	0 000	0 (

### DIAGRAM 13. TOP-10 manufacturers of liquid fuel burners in 2019 by sales volume

Source: Litvinchuk Marketing Co.

Segment of liquid fuel burners has a		. Every
in Russia is	With more	
		and producers from other
countries.		
It is worth noting		
diesel, oil and oil.		
•	% sales in the	by results of 0011
• A		
, overall sales of o	li	
	pcs.	
• Total sales in the sub-segment of		
	, entirely focused of	on production of this type of
burner, namely: Danvex (00		
(1 pc	s.), Clean (0 pcs.) and	d others.

Below is a table with the market dynamics, measured in sales value

Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019
ACV	00 110	1 100	01 101	01 111	00 111	11 110	10 011	11 001	110 00
Alphatherm	00 011	11 100	00 110	110 000	11 101	101 000	111 011	01 011	11 01
Baltur	000 010	111 110	101 000	000 001	000 101	101 101	011 010	010 110	100 11
Beckett	0 111		11 111					11 011	11 00
Bentone	000 101	001 111	110 101	101 100	101 110	10 010	00 101	00 010	10 1 <i>1</i>
Blowtherm	100	0 011	1 111	0 001	0 101	110	011	001	1 01
Brestselmash	110 000	100 000	000 000	110 000	101 000	111 000	110 000	100 000	101 00
CIB Unigas	1 010 100	101 011	110 110	001 011	111 111	101 001	011 001	110 010	111 11
Clayton					1 001				1 10
Clean Burn	1 011	11 100	0 100	00 111	1 001	00 111	11 001	01 000	1 1 1
Danvex				1 011			11 100	11 001	01 01
De Dietrich	11 011	11 010	101 100	00 010	11 111	10 001	00 010	11 100	0 00
Ecoflam	011 110	001 000	011 001	001 011	011 110	001 101	111 011	101 110	100 10
Ecostar	101 010		11 000	1 000	0 111		1 001	10 111	0 01
Elco	011 110	101 001	110 011	111 011	10 001	00 101	11 100	010 001	000 10
Energylogic	00 111	01 010	10 110	11 011	1 011	10 111	00 101	00 100	100 11
Euronord	100 000		101 001	010 110		010 010	00 110	11 000	00 00
F.B.R.	111 110	000 010	000 111	110 110	110 110	110 100	010 001	111 001	101 11
Giersch	111 011	010 111	001 000	010 111	111 000	101 101	110 010	100 110	110 00
Hansa	11 011						0 001	1 011	1 00
Kiturami	00 000	101 010	010 101	01 010	00 101	11 000	01 101	00 110	10 01
Kroll	110 000	101 000	101 011	10 001	11 011			00 000	00 00
Lamborghini	1 101 110	110 001	1 011 000	011 000	111 000	100 101	111 111	000 010	110 11
Master	0 010	1 001	01 100	10 001	1 000	0 001	11 001	01 011	10 10
Nobel							110	0 000	1 10
Oilon	1 111 011	1 110 000	1 001 111	1 011 110	000 100	1 000 001	111 111	1 001 111	010 01
Olympia Boiler	110 011	110 010	000 100	111 000	00 010	00 101	111 110	111 101	01 00
Oroflam								001	0 01
Ray	01 101	0 110	10 101	11 011		11 110			01 10
Riello	001 010	000 001	1 010 010	1 101 010	011 101	010 011	101 011	010 010	110 01
Saacke	10 111		11 001		110 011	011 001	11 100	110 110	101 11
Sabiel						10 000	10 010	11 011	11 00
Sime	1 011	10 001	10 111	10 000	1 010	10 101	01 010	10 011	10 11
Smart Burner	10 101	00 001	100 001	0 010	0 000	01 100	10 000	11 011	01 01
Sookook	1 100	1 100	10 010	11 100	1 001	010	1 110	100	0 10
Uret								0 110	10 11
Viessmann	011 001	100 100	111 001	111 100	10 010	00 101	11 001	11 110	1 01
Wayne									111
Weishaupt	1 101 111	111 100	101 011	110 010	101 110	100 110	000 100	001 110	111 00
Others	1 011 100	100 111	001 001	101 100	010 101	101 100	001 011	010 001	100 00
Total:	10 000 000	1 000 000	10 100 000	0 000 000	1 100 000	1 100 000	1 100 000	1 000 000	1 000 00

TABLE 14. Russian liquid fuel burners market dynamics by brands, USD (factory prices exclusive VAT)

Source: Litvinchuk Marketing Co.

In terms of sales value	adv	antage melts due to		and low
of burners		have a	sales	

DIAGRAM 14. TOP-10 manufacturers of liquid fuel burners in 2019 by sales value

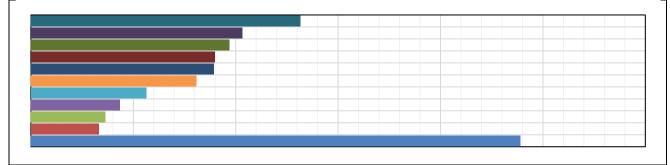
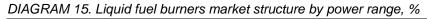
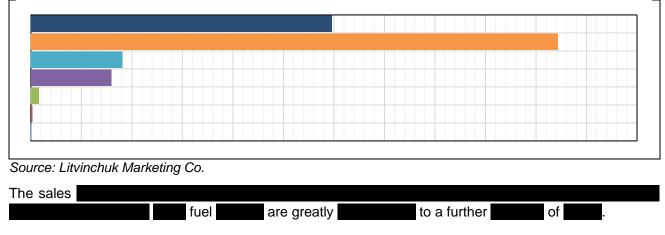


TABLE 15. Russiar	liquid fuel burners market structure by power range in 2019, pcs.
	Maximum power output of burners, kW

			, i i i i i i i i i i i i i i i i i i i	Maximum pov	wer output of	burners, kW	1			
#	Brand	< 100 kW	100-500 kW	500-1000 kW	1MW- 3MW	3MW- 6MW	6MW- 10MW	≥ 10MW	Total:	Average power, kW
	ACV	100							100	10
	Alphatherm		0	1	1				1	100
	Baltur	101	010	11	110	11	1		110	001
	Beckett		10						10	110
	Bentone	01	110	0					100	111
	Blowtherm			0					0	110
	Brestselmash		10	00	10				110	110
	CIB Unigas	10	100	101	10	1	1		111	001
	Clayton				1				1	1 010
	Clean Burn		0						0	111
	Danvex	00							00	10
	De Dietrich	1	1						10	100
	Ecoflam	110	100	111	01	10			1 010	101
	Ecostar				1				1	1 100
	Elco	001	111	00	1	1			101	111
	Energylogic	00	00						11	100
	Euronord	1	1	1	1				1	111
	F.B.R.	01	101	111	10	0			111	100
	Giersch	01	111	11					011	000
	Hansa	0	0						1	00
	Kiturami	011	11						000	11
	Kroll	1	10						11	11
	Lamborghini	101	1 101	01	11				0 110	111
	Master		10						10	000
	Nobel			0		1			1	1 111
	Oilon	10	11	0	1	11	0		110	010
	Olympia Boiler	11	111	1	1	1			001	010
	Oroflam	0	1						10	101
	Ray					1			1	1 011
	Riello	00	100	11	110				000	111
	Saacke					1	1	1	0	0 110
	Sabiel		10						10	101
	Sime	10	01						10	10
	Sookook		0						0	111
	Uret		0	1	11	0			01	1 101
	Viessmann	0							0	00
	Weishaupt	10	10	10	00				11	001
	Others	11	11	00	10	0	1	1	110	
	Total:	0 100	1 000	000	110	11	10	1	0 010	010 kW



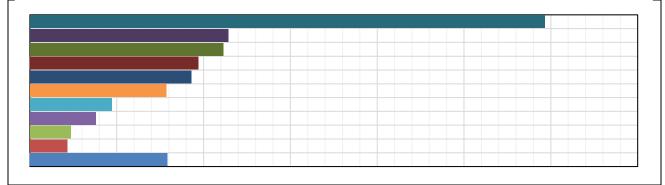


# **5.3. DUAL FUEL BURNERS**

fuel burners – a dual of burner. TABLE 16. Russian dua	fuel burr	in terms hers,			comp	contribu lexity, wh			
# Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019
Alphatherm	11	11	00	100	11	10	11	01	1
Baltur	01	11	11	101	10	00	10	101	111
CIB Unigas	100	000	100	101	000	010	110	110	111
Dorogobuzhkotlomash	100	110	011	110	111	10	10	10	00
Dreizler	0	1	0		1	1	1	11	1
Ecoflam	100	01	10	00	11	10	101	100	100
Ecostar	0	0	01				1		00
Elco	111	001	101	100	11	00	10	100	101
F.B.R.	11	10	10	10	00	01	10	10	10
Giersch	01	0	0	0	0	0	1	0	10
Hofamat								00	0
Nobel						0	11		1
Oilon	000	000	000	111	110	100	01	100	11
PikInno						1	00	100	110
Ray	11	1	0	11					1
Riello	110	010	000	001	101	0	00	0	11
Saacke	11	0		0	1	01	00	11	00
Weishaupt	100	101	111	111	000	001	110	100	110
Others	000	110	011	010	01	10	00	11	10
Total:	0 000	0 000	0 100	0 010	1 100	1 010	1 110	1 100	1 100

Source: Litvinchuk Marketing Co.

DIAGRAM 16. TOP-10 manufacturers of dual fuel burners in 2019 by sales volume



#### Source: Litvinchuk Marketing Co.

Segment of the

on the market.

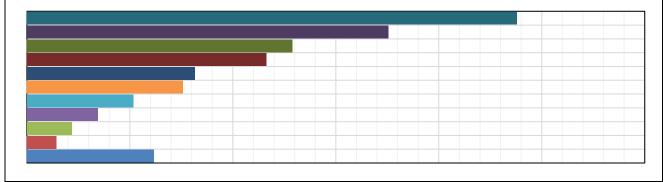
"Gas+c	liesel" dual-fuel	burners	S								
				les am	ounted	to no mor	e than 10	) units in 00	11.	more th	ian a
dozen	manufacturers	have s	uch	models	in thei	r product	range,	in practice	only 1	producers	sold
"	-fuel	in C	0011	-	(00	ocs.),	(10 pcs	s.),	(0 p	ocs.),	(1
pcs.)	(0 pcs.) a	and	(1	burner).							

Below let us show the market dynamics in terms of sales value:

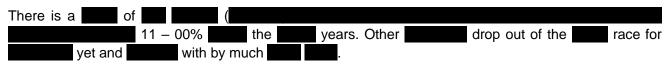
¢	Brand	2011	2012	2013	2014	2015	2016	2017	2018	2019
Alpl	hatherm	000 100	111 111	010 100	111 000	001 000	001 101	010 111	110 001	01 100
Balt	ltur	100 000	110 011	010 100	111 000	001 111	110 010	100 100	010 001	110 001
CIB	3 Unigas	1 001 001	0 110 100	0 100 100	1 001 010	0 110 010	0 000 110	1 000 011	1 000 010	0 010 011
DKI	M	100 000	001 000	1 101 000	1 000 000	110 000	000 000	010 000	000 000	110 000
Dre	eizler	10 001	00 000	01 010		111 110	10 010	111 101	100 000	10 001
Eco	oflam	010 001	101 010	101 111	101 011	110 100	011 101	100 011	001 001	110 101
Eco	ostar	0 001	100 010	00 101				01 000		111 000
Elco	:0	1 111 101	0 010 110	111 010	1 011 100	111 100	011 011	111 000	100 001	1 000 011
F.B	3.R.	010 010	000 001	110 110	111 011	100 001	110 001	000 010	010 111	011 000
Gie	ersch	100 111	11 000	01 011	11 000	01 101	0 010	00 000	10 110	10 101
Hof	famat								110 001	00 010
Not	bel						11 101	01 000		10 100
Oilc	on	0 101 101	0 100 110	1 100 011	0 001 110	0 111 101	0 001 010	1 001 111	0 101 001	1 111 111
Pikl	Inno						10 000	010 000	1 000 000	1 100 000
Ray	у	000 011	101 000	011 110	1 001 010					100 100
Rie	ello	1 110 010	1 001 101	1 011 111	1 100 010	111 011	01 001	000 101	11 001	11 010
Saa	acke	011 010	100 111		110 010	111 011	0 101 001	1 010 111	100 110	1 011 101
Wei	eishaupt	0 110 111	0 100 001	0 011 110	0 001 111	0 000 010	0 010 011	0 001 000	0 101 100	0 011 000
	Others	1 001 110	0 011 101	0 010 110	1 001 010	1 101 000	100 011	0 110 011	0 100 000	001 101
	Total:	01 100 000	01 000 000	00 000 000	01 000 000	11 000 000	10 100 000	10 000 000	10 100 000	10 100 000

TABLE 17. Russian dual fuel burners market dynamics by brands, USD (factory prices without VAT)

DIAGRAM 17. TOP-10 manufacturers of dual fuel burners in 2019 by sales value



Source: Litvinchuk Marketing Co.



			Ν	Maximum pov	ver output of	f burners, kV	V			
#	Brand	< 100 kW	100-500 kW	500-1000 kW	1MW- 3MW	3MW- 6MW	6MW- 10MW	≥ 10MW	Total:	Average power, kW
	Alphatherm		1	0	1	1			1	1 111
	Baltur		01	11	10	1	0		111	1 111
	CIB Unigas	1	00	00	100	11	10	10	111	0 1 1 0
	Dorogobuzhkotlomash						00	10	00	1 100
	Dreizler					0		1	1	0 101
	Ecoflam		1	11	10	11	0	0	100	0 111
	Ecostar				0	11			00	0 000
	Elco		11	01	01	1	10	10	101	0 000
	F.B.R.		1	00	00	1	0		10	1 011
	Giersch			1	1				10	101
	Hofamat			0			1		0	0 010
	Nobel		1		1	1			1	0 010
	Oilon		0	1	01	1	0	10	11	0 001
	PikInno			10	01	11	11	1	110	1 000
	Ray							1	1	10 101
	Riello		1	1	1	1			11	1 000
	Saacke				1	1		00	00	11 100
	Weishaupt		11	11	11	11	1	1	110	0 101
	Others	1	1	1	10	10	1	1	10	
	Total:	1	101	010	100	000	101	101	1 100	0 010 kW

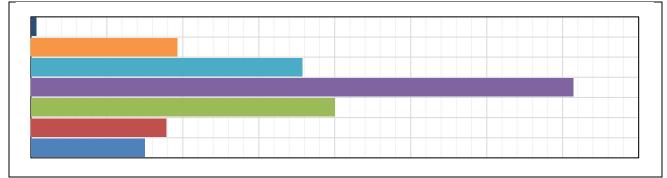
#### TABLE 18. Russian dual fuel burners market structure by power range in 2019, pcs.

Source: Litvinchuk Marketing Co.

Major sales in the segment of

0MW models. With

#### DIAGRAM 18. Dual fuel burners market structure by power range, %



# **6. TOP DISTRIBUTORS**

The following table shows the units supplied):

of 0011 both in sales volume (turnover) and sale value (number of

TABLE 19. Leading suppliers on the Russian market of jet burners in 2019. Summary table by overallsales volume and sales value

				:	Sales volume, pc	S.		Sales value, USE	)
	Supplier	Brand	Туре	by types	by brands	by suppliers	by types	by brands	by suppliers
			gas	100			\$000 001		
/	Ariston Thermo Rus		liquid	00	110	110	\$01 000	\$1 010 101	\$1 010 10
			dual	10			\$010 000		
			gas	1 001			\$1 110 111		
(	CIB Unigas		liquid	111	0 110	0 110	\$111 111	\$0 111 011	\$0 111 0 <sup>-</sup>
			dual	111			\$0 000 100		
			gas	1 110			\$1 111 010		
E	Euro Burners		liquid	101	0 001	0 001	\$110 110	\$0 111 001	\$0 111 0
			dual	100			\$100 000		
			gas	011			\$100 111		
H	Hydroset		liquid	100	111	111	\$111 110	\$000 011	\$000 0
			dual	0			\$10 011		
			gas	010			\$011 001		
			liquid	00	111		\$01 101	\$100 110	
Ι.	Interne		dual	0		440	\$11 111		¢004
1'	Interma		gas	110		110	\$001 000		\$001
			liquid	10	000		\$11 110	\$000 100	
			dual	0			\$00 010		
			gas	1 110			\$1 111 001		
	Italteplo		liquid	110	0 000	0 000	\$100 111	\$0 011 011	\$0 011
			dual	110			\$111 110		
1.			gas	000			\$010 000	<b>A</b> 4 <b>A</b> 4 <b>A AAA</b>	
1	KLB trade house		dual	110	000	000	\$1 100 000	\$1 010 000	\$1 010
			gas	101			\$010 010		
			liquid	110	101		\$111 111	\$1 010 000	
			dual	00			\$000 000		• • • • • •
	Nobel Engineering		gas	01		100	\$111 010		\$1 100
			liquid	1	11		\$1 100	\$111 000	
			dual	1			\$10 100	• • • • •	
			gas	111			\$1 101 111		
0	Oilon		liquid	111	000	000	\$011 011	\$0 000 010	\$0 000
ľ			dual	10	500	500	\$1 001 000	<i><b>40 000 010</b></i>	<b>**</b> 500
+			gas	100			\$0 101 010		
	Rational		liquid	100	001	001	\$100 111	\$1 001 111	\$1 001
1'			dual	110	501	301	\$0 110 001	φισσιτη	<b>\$1.001</b>
+				10			\$1 100 011		
	Saacke Russland		gas dual	00	00	00	\$1 111 000	\$0 000 001	\$0 000 (

#### TABLE 19 (CONTINUED 1).

					Sales volume, pc	S.		Sales value, USE	0
¥	Supplier	Brand	Туре	by types	by brands	by suppliers	by types	by brands	by suppliers
	ACV Rus		gas	101	101	101	\$10 000	\$010 100	\$010 10
	ACV Rus		liquid	100	101	101	\$110 000	\$010100	\$01010
	Antares		gas	000	100	100	\$111 010	\$000 100	\$000 10
			liquid	010			\$100 110	****	
	Asselue		gas	10	110	440	\$001 001	¢000.440	¢000.4
	Ayaks		liquid	1	110	110	\$11 011	\$000 110	\$000 1
			dual	1 010			\$01 100 \$100 000		
	Brestselmash		gas liquid	110	010	010	\$100 000	\$111 000	\$111 0
			1 ·	110			\$000 100		
	Comfort-Eco		gas liquid	101	000	000	\$000 100 \$011 111	\$101 100	\$101 1
	ETN Cyclon		dual	00	00	00	\$111 000	\$111 000	\$111 0
			gas	01	00		\$00 111	\$111000	φΠΤΟ
	Giersch Pro		liquid	111	000	000	\$100 101	\$000 101	\$000 1
			dual	1	000		\$00 001	<b>\$666</b> 101	<b>QUUD</b>
			gas	01			\$111 101		• • • •
	Gogas Raduzhny		dual	1	00	00	\$10 110	\$010 001	\$010
			gas	000			\$110 001		
			liquid	100	110		\$11 110	\$101 010	
	Hogart		dual	10		111	\$01 101	• • • • •	\$001
	ő		gas	01			\$01 010	<b>.</b>	
			liquid	00	100		\$10 010	\$11 110	
			gas	10			\$010 011		
	NA-line of the		liquid	11	100	404	\$00 001	\$001 000	¢044
	Melinvest		dual	1		101	\$1 011		\$011
			gas	1	1		\$10 000	\$10 000	
			gas	0	00		\$10 011	\$100 010	
	MKS		dual	01	00	01	\$110 000		\$110
			gas	0	0		\$11 110	\$11 110	
	Plastic		gas	1	1	1	\$101 100	\$101 100	\$101
	Podolsky Mashinostroitelny Zavod		gas	1	1	1	\$011 010	\$011 010	\$011
	Profsnab-TEK		gas	100	110	110	\$111 110	\$010 001	\$010
			liquid	101		•	\$111 010	+0.000	****
			gas	001			\$001 010		
			liquid	000	100		\$000 110	\$111 110	
	Riello-Burners		dual	1		111	\$11 010		\$101
			gas	1	11		\$0 101	\$1 000	
			liquid	10			\$0 011	÷	
	_		gas	111	1 110		\$100 101	\$110 000	• • • •
	Termoros		liquid	111		1 111	\$111 100		\$101
			liquid	1	1		\$0 101	\$0 101	

#### TABLE 19 (CONTINUED 2).

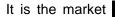
					Sales volume, pc	s.	Sales value, USD			
	Supplier	Brand	Туре	by types	by brands	by suppliers	by types	by brands	by suppliers	
			gas	01			\$101 011			
Τe	ermogas		liquid	11	111	111	\$01 111	\$100 001	\$100 00	
			dual	0			\$00 110			
	ustechnologii		gas	10	10	10	\$100 101	\$100 101	\$100 10	
	TSET		dual	0	0	0	\$100 000	\$100 000	\$100 0	
	oronezhselmash		gas	10	10	10	\$100 100	\$100 100	\$100 1	
G	aztechapparat		gas	10	10	10	\$100 000	\$100 000	\$100 0	
			gas	00			\$111 110			
Ko	otelnie systemy Urala		liquid	1	00	00	\$111	\$111 100	\$111 1	
			dual	0			\$1 001			
D	orogobuzhkotlomash		dual	00	00	00	\$110 000	\$110 000	\$110 0	
Vi	iessmann		gas	11	10	10	\$100 000	\$101 111	\$101 1	
			liquid	0	10		\$1 011	φιστιτι		
			gas	0	1		\$00 000	\$10 100		
B	osch Thermotechnik	-	dual	0		1	\$01 111		\$100 1	
			dual	0	0	•	\$01 101	\$01 101	<b><i>Q</i></b> 1001	
			gas	0	0		\$1 100	\$1 100		
R	PK Engineering		gas	0	0	0	\$101 001	\$101 001	\$101 0	
0	orto-Therm		gas	100	000	000	\$10 100	\$100 010	\$100 0	
			liquid	110			\$01 000			
Br	ryanskagrostroy		dual	1	1	1	\$100 100	\$100 100	\$100 1	
B	DR Thermea Rus		gas	01	10	10	\$10 101	\$101 010	\$101 (	
			liquid	10			\$0 001		<b>.</b>	
E	ntroros		gas	0	0	0	\$10 011	\$10 011	\$101 1	
			dual	1	1	•	\$10 010	\$10 010	<b>*···</b>	
E	kseko		gas	01	10	10	\$01 110	\$11 011	\$11 0	
			liquid	01			\$01 100	<b></b>	<b>,</b> ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
D	antherm		gas	00	000	000	\$11 111	\$11 101	\$11 <sup>-</sup>	
			liquid	000			\$01 010	<b></b>	+	
			gas	00			\$01 111			
AI	lpha-Trade		liquid	1	01	01	\$1 110	\$10 101	\$10 1	
			dual	0			\$1 010			
			gas	01			\$10 111			
Sł	huster Thermo		liquid	11	11	11	\$01 111	\$11 101	\$11 1	
			dual	1			\$10 110			
н	ydrostandart		gas	01	000	000	\$10 100	\$01 011	\$01 (	
			liquid	000			\$00 000			
_	ukhtamaki SNG		gas	1	1	1	\$00 111	\$00 111	\$00 <sup>·</sup>	
	liant		dual	0	0	0	\$01 101	\$01 101	\$01 1	
Lo	osev		gas	00	00	00	\$00 101	\$00 101	\$00 1	
L.	olokshansky agregatny zavod		liquid dual	1	0	0	\$00 111 \$11 001	\$00 000	\$00 0	

#### TABLE 19 (CONTINUED 3).

				Sales volume, pc	S.		Sales value, USE	)
Supplier	Brand	Туре	by types	by brands	by suppliers	by types	by brands	by supplie
LPM-Teplostroy		dual	0	0		\$11 110	\$11 110	\$00 0
		gas	1	0	1	\$1 000	\$0 101	
		liquid	0			\$1 011		
Termoalyance		liquid	0	0	0	\$01 010	\$01 010	\$01
URSA Eurasia		gas	10	10	10	\$11 000	\$11 000	\$11
Sever-Center-Plus		gas liquid	01 111	110	110	\$00 011 \$01 001	\$10 101	\$10 1
		gas	11			\$01 101		\$10 0
TTS		dual	0	11	11	\$11 000	\$11 111	
		dual	0	0		\$00 111	\$00 111	
		liquid	01	01		\$10 110	\$10 110	
ZKO TES		gas	00			\$11 010		\$11 0
		liquid	0	01	11	\$0 110	\$00 111	
		dual	1			\$1 000		
Konturterm		gas	11			\$01 110		\$10 1
		liquid	1	10		\$1 001	\$01 000	
		dual	1		01	\$1 011		
		gas	1	11	-	\$0 110	\$01 001	
		liquid	0	11		\$10 001	\$01 001	
olyimpex		gas	1	1	1	\$01 110	\$10 010	\$10
		dual	1			\$00 011		
Chance Enterprise		gas	01	01	01	\$10 111	\$10 111	\$10
Helyos		gas	01	01	01	\$10 111	\$10 111	\$10
Kiturami Rus		gas	10	010	010	\$11 000	\$10 111	\$10
Kituranii Kus		liquid	111	010	010	\$00 101	φιστιτ	
TS Group Energy		gas	10	00	00	\$01 010	\$11 111	\$11
		liquid	0			\$00 000	<b></b>	•
Select		gas	01	11	11	\$01 001	\$10 101	\$10 <sup>-</sup>
		liquid	00			\$10 000		
Framoss		gas	01	01	01	\$10 111	\$10 111	\$10
Euronord		liquid	1	1	00	\$00 001	\$00 001	\$11
		liquid	11	11		\$00 001	\$00 001	
Promstroyokraska		liquid	10	10	10	\$01 010	\$01 010	\$01
Framoss-Volga		gas	00	01	01	\$00 100 \$1 011	\$00 110	\$00
Starshine Petroleum and Chemical Rus		liquid dual	0	0	0	\$1011	\$01 000	\$01
			01	0	0	\$01 000 \$11 011	φυτυυυ	<b>\$</b> 01
Domotechnika		gas liquid	01	11	11	\$10 101	\$00 001	\$00 0
		liquid	01			\$10 101		
Unical Engineering		dual	1	1	1	\$0 001	\$00 100	\$00
Rusklimat		gas	01	01	01	\$0.001	\$01 000	\$01

#### TABLE 19 (CONTINUED 4).

					Sales volume, po	S.		Sales value, USE	)	
#	Supplier	Brand	Туре	by types	by brands	by suppliers	by types	by brands	by suppliers	
			gas	1	1		\$11 110	\$11 110		
	Aerostar		gas	0	0	1	\$0 111	\$0 111	\$10 0	
			dual	1			\$1 111			
	Agrocompany Lutch		gas	1	1	1	\$10 000	\$10 000	\$10 0	
			gas	0			\$01 111			
	Alba		liquid	1	1	1	\$0 001	\$01 110	\$01 1	
			liquid	01			\$10 000			
	Tadel		gas	1	0	0	\$1 101	\$10 100	\$10 1	
	Aquatep		liquid	00	00	00	\$1 011	\$1 011	\$1 0	
	Baisad		gas	1	1	1	\$01 011	\$01 011	\$01 0	
	Bezopasnie technologii		liquid	1	1	1	\$10 000	\$10 000	\$10 0	
	Dantherm		liquid	10	10	10	\$10 100	\$10 100	\$10 1	
	Danvex Rus		liquid	00	00	00	\$01 010	\$01 010	\$01 0	
	Ecotherm		liquid	0	0	0	\$1 111	\$1 111	\$1 1	
	Ekotechnika		gas	10	00	00	\$0 100	\$11 101	\$11 10	
	EKOleciilika		liquid	10	00	00	\$0 101	φΠ ΙΟΙ	קוו ו	
	Hansa Rus		gas	11	01	01	\$0 011	\$1 011	\$1 0	
	Halisa Rus		liquid	1	01		\$1 000	\$1011	φiu	
	Korea-Trade		liquid	01	01	01	\$10 001	\$10 001	\$10 0	
	Lotos ship factory		liquid	1	1	1	\$00 000	\$00 000	\$00 0	
	Lyoshe		liquid	1	1	1	\$01 101	\$01 101	\$01 1	
	Megapolis		gas	10	01	01	\$1 011	\$01 110	\$01 1	
	Menakom		gas	0	0	0	\$1 001	\$1 001	\$1 C	
	Northern Gold		liquid	0	0	0	\$1 011	\$1 011	\$1 0	
	Novoe Teplo		liquid	00	00	00	\$1 000	\$1 000	\$1 0	
	Panini		liquid	1	1	1	\$1 011	\$1 011	\$1 0	
	Petkus-Russland		liquid	1	1	1	\$10 011	\$10 011	\$10 (	
	Rusal-Bratsk		gas	1	1	1	\$01 000	\$01 000	\$01 (	
	Russky promisel		gas	0	0	0	\$10 010	\$10 010	\$10 0	
	Sakhalin Energy		liquid	0	0	0	\$0 100	\$0 100	\$0 <sup>-</sup>	
	Siesta		liquid	10	10	10	\$11 000	\$11 000	\$11 (	
	Syberian boilers and technologies		liquid	0	0	0	\$1 111	\$1 111	\$1 <sup>·</sup>	
	Techno Group		gas	0	0	0	\$1 101	\$1 101	<b>\$1</b> 1	
	Ushakovo-Agro		gas	1	1	1	\$11 110	\$11 110	\$11 1	
	Vostokdorstroy		liquid	0	0	0	\$0 110	\$0 110	\$0 1	
			gas	0,	10		\$1 11	0 000		
	Others liquid dual			010 000		000	\$100 011		\$0 011 0	
				00			\$110 110			
	Total:				01 000			\$11 000 000		



market share means that its products have certain deman

1% market share.

#### DIAGRAMS 19. TOP-20 suppliers share on the Russian burners market in 2019, %

